

# PLEASE READ THIS FIRST!

Take time to read all of the literature that came with your brake kit and to check the provided list of parts against what you received to be sure that you are fully prepared to complete your brake changeover!

Your kit was designed to make the process of changing your brake parts as simple and painless as possible. However, in some cases, you will find it necessary to make minor changes to your car, so be prepared to do that. Also, please allow enough time to complete the job properly. It is not unusual for you to encounter something unforeseen and have to make a modification or ask a question.

We are constantly updating our literature to reduce and help you answer your own questions. You can find technical help in the packet we provide with your kit or on the website at: ([www.911brakes.com](http://www.911brakes.com)). You may also call our technical department Monday - Friday between the hours of 8:00 am & 5:00 pm, Eastern standard time at: (888-533-1199). Be advised that you may be asked to leave your name, phone number, account information, and the description of the problem you are experiencing. If this happens then please leave this information, so when your call is returned, our tech department will be fully prepared to deal with your problem. This will keep time on the phone to a minimum, which gets you back to your task at hand as soon as possible and allows us to help others.

*Once again,  
Thanks for choosing Master Power Brakes!*

## NOTE

Proper operation of your brakes is essential for your safety and the safety of others, so any brake service should be performed by persons experienced in the installation and proper operation of brake systems. It is the responsibility of the person installing any brake component or kit to determine the suitability of the component or kit for that particular application.

# DR1501K INSTALLATION INSTRUCTIONS

The DR1501K pre assembled drum brake kit is designed to directly replace the smaller rear drums on a Ford 9" large bearing. This rear drum kit will not require any special master cylinder or valves to function properly. The emergency brake cable on the car will hook up directly to the new kit.

**NOTE: Clean the drum with brake cleaner followed by soap and water before assembly**



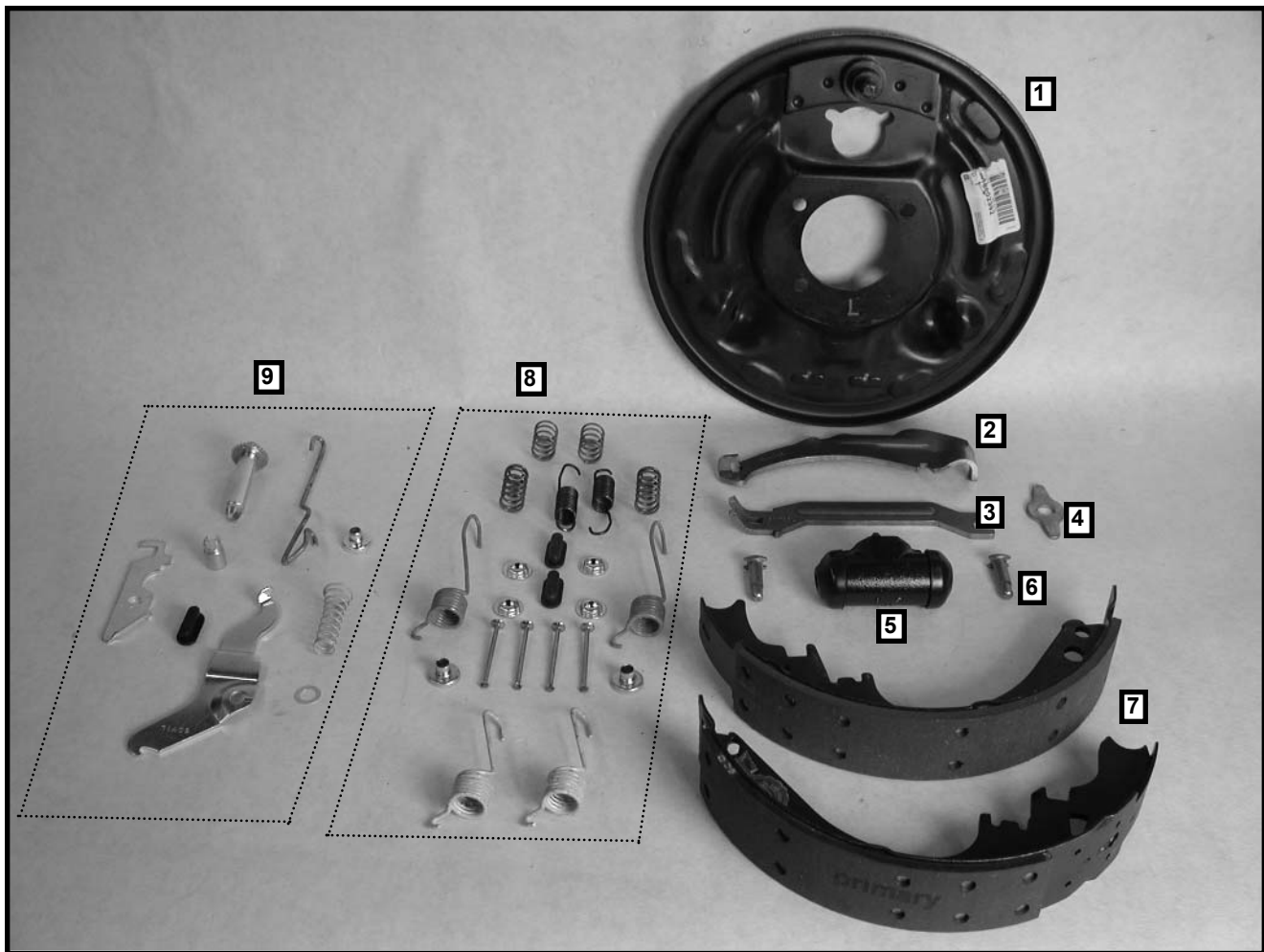
1. Chock the front wheels so the car can not roll and Jack up the rear of the car.
2. Remove the rear wheel.
3. Remove the drum.
4. Disconnect the parking brake cable. Use a small hose clamp around the cable lock prongs and pull the cable through the backing plate.
5. Remove the rear axle.
6. Remove the old drum brake backing plate with all components attached.
7. Bolt on the new pre assembled backing plate. The backing plates are marked left and right. Be sure to put on correct side.
8. Re install the rear axle.
9. Re connect the parking brake cable.
10. Clean the new drum as described above.
11. Mount the new drum.
12. Repeat on other side and adjust the drum brakes as necessary.
13. Bleed the entire system and test drive before using.

**DR1501K  
DRUM BRAKE KIT  
PARTS LIST**



**MASTER POWER BRAKES 888-533-1199**

Revised 10/6/03



#### PARTS LIST

- 1) (2) BA18002392 (RIGHT AND LEFT)
- 2) (2) LV1795L E-BRAKE LEVER (LEFT)  
(2) LV1795R E-BRAKE LEVER (RIGHT)
- 3) (2) SR1795L E-BRAKE LEVER (LEFT)  
(2) SR1795R E-BRAKE LEVER (RIGHT)
- 4) (2) HW1995 ANCHOR WASHER
- 5) (2) HW78-37080 WHEEL CYLINDER
- 6) (4) HW1797 WHEEL CYLINDER PIN
- 7) (1) HWPS-462 11 X 2 STAGE 1 SHOES  
(4) BRAKE SHOES
- 8) (1) HW7150K AXLE SPRING KIT
- 9) (1) HW2550 ADJUSTER KIT (LEFT)  
(1) HW2551 ADJUSTER KIT (RIGHT)