



GRIZZLY SIDE BAR

Part Number - 53764376	1997 Ford F-150 Super Cab
Part Number - 53714371	1997 Ford F-150 Regular Cab

TOOLS REQUIRED

3/4" Socket/Wrench	Hammer
5/8" Socket/Wrench	Center Punch
Drill	15/32" Drill Bit
Jackstands or Assistant	1/2" Drill Bit
	3/16" Drill Bit

HARDWARE KIT

(6) 7/16" x 1 Hex Bolts	(2) Nut Plates
(6) 7/16" x 1-3/4" Hex Bolts	(14) 7/16" Lockwasher
(2) 7/16" x 4" Hex Bolts	(14) 7/16" Hex Nut
(28) 7/16" Flatwashers	Non-Skid Tape
(2) SB-25 Mount Brackets	
(2) #27 Attachment Brackets	

INSTALLATION INSTRUCTIONS

Refer to the illustrations on the back of this sheet.

1. Assemble the 90 degree mount bracket to the rear of the side bar using one 7/16" x 1" and one 7/16x1-3/4" hex bolts, washers, and nuts as shown. Do not tighten completely at this time.
2. Mark vertical rear holes in cab support using dimensions shown. Verify bar location by holding bar up to vehicle with jackstands or a helper before drilling. Once correct position is assured then drill holes as marked with a 1/2" drill bit. Remove 90 degree mount from sidebar.
3. Position nut plate into cab support thru access hole in rear of support and position it in line with the holes previously drilled. Mount 90 degree bracket using 7/16 x 1-3/4" bolts, flatwashers and lockwashers to nut plate, but do not tighten completely at this time. Remount rear of bar to 90 degree bracket, as done in step #1.
4. Position the front side bar mount on the back of the front body mount. Mark the location for the two mount holes to be drilled. Lower front of bar out of the way and drill a small pilot hole (3/16") on the locations first, then drill out to 15/32".
5. Loosely attach the front mount using the two (2) 7/16" x 1" bolts, washers and nuts as shown. To help prevent bar flex, install the additional support bracket provided. Attach to the outboard hole in the rear mount. Then swing the mount up into position against the cab support, mark the mount location and drill all the way through the cab support using a 15/32" drill bit. Install with 7/16" x 4" bolt and hardware as shown.
6. Check the alignment of the side bar to the truck and then tighten all hardware.
7. Install non-skid tape on top of side bar to provide safe footing (extra 12" pieces for rear section of Super Cab bar).
8. Repeat installation procedure for the opposite side of the vehicle.
9. Recheck all hardware for tightness periodically.

Thank you for choosing GRIZZLY Products. See your dealer for matching Grille Guard and Brush Guards.