

STFT1 & STFT2 1979-2008 FUEL SUMP

- 1) Drain fuel tank until it is as close to empty as possible.
- 2) Remove fuel tank from car.
- 3) Remove all the components from fuel tank, creating as many openings in fuel tank as is possible.
- 4) Drain any remaining fuel out of tank.
- 5) Fill tank with soapy water and drain. Repeat this process until all fuel odor is eliminated from the tank.

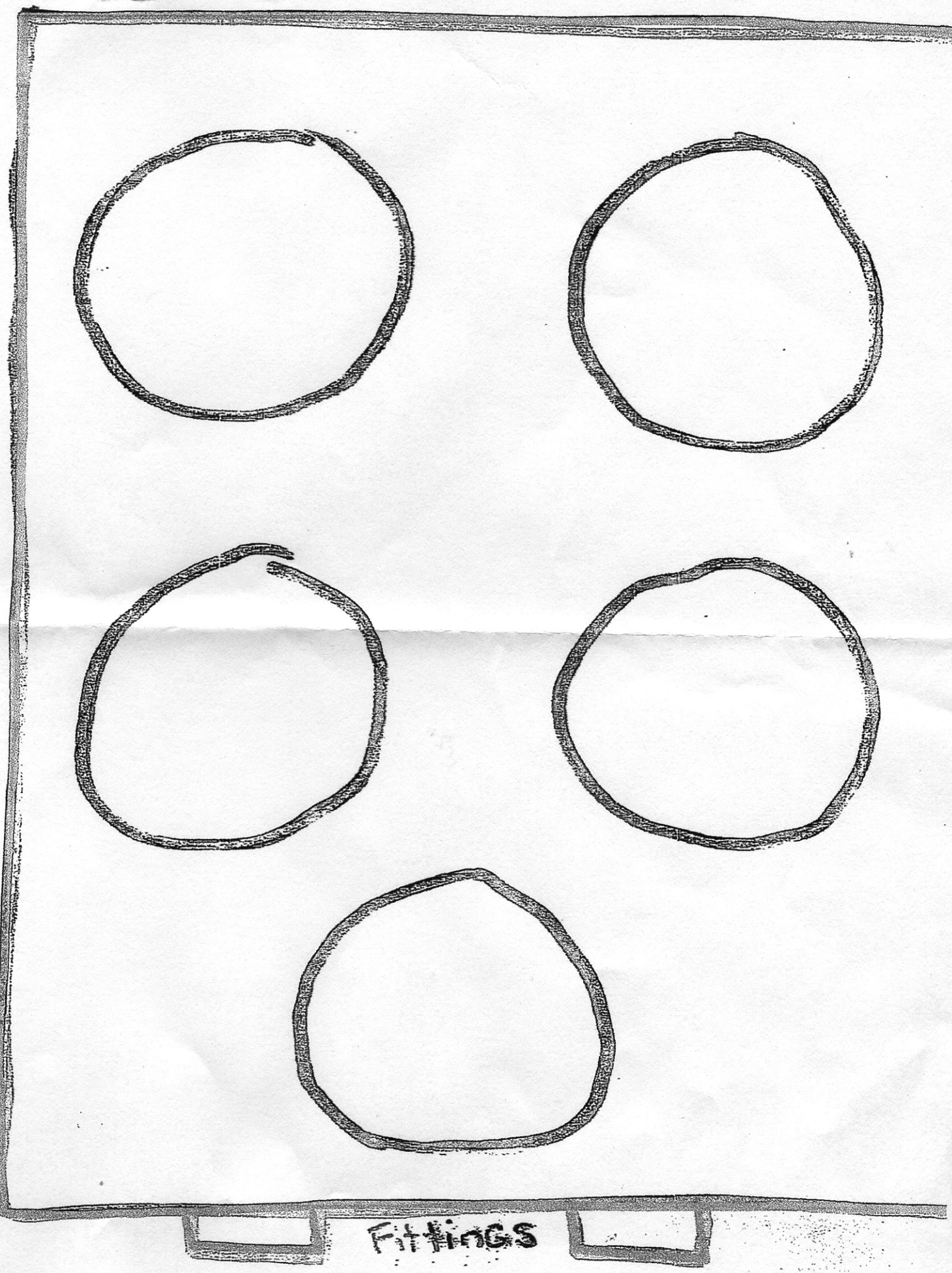
You may also have a radiator shop boil your tank for a thorough cleaning. This is highly recommended prior to cutting and welding your fuel tank.

- 6) Let tank stand for 24 hrs.
- 7) Position sump hole pattern that is supplied, where you would like to position the fuel sump. Beware of the internal baffles when laying out the holes. The two outlet holes should face the rear of the car, for best performance.
- 8) Once you are sure of position, using a 2" hole saw, cut the desired holes into tank. **DO NOT CUT ENTIRE SUMP AREA OUT!!!!**
- 9) After cutting desired holes, position the sump over the area. Using a Mig or Tig welder, tack the fuel sum every 2 inches to the fuel tank, do this by tapping the edge of the fuel sump down till it meets the fuel tank all around.
- 10) Once tacking is complete, weld the sum to the tank. Tig welding is recommended.
- 11) Fill tank with water and check for leaks. It is recommended to let tank stand with water for 8 hours and recheck the weld for leaks.

**WE ASSUME NO LIABILITY FOR DAMAGE, INJURY OR DEATH
ARISING FROM THE INSTALLATION OF THIS PRODUCT**

Front

REAR



Fittings